NOTES

1. MATERIAL: MULTIPLE_MATERIALS
 FINISH: Na

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES.
 DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

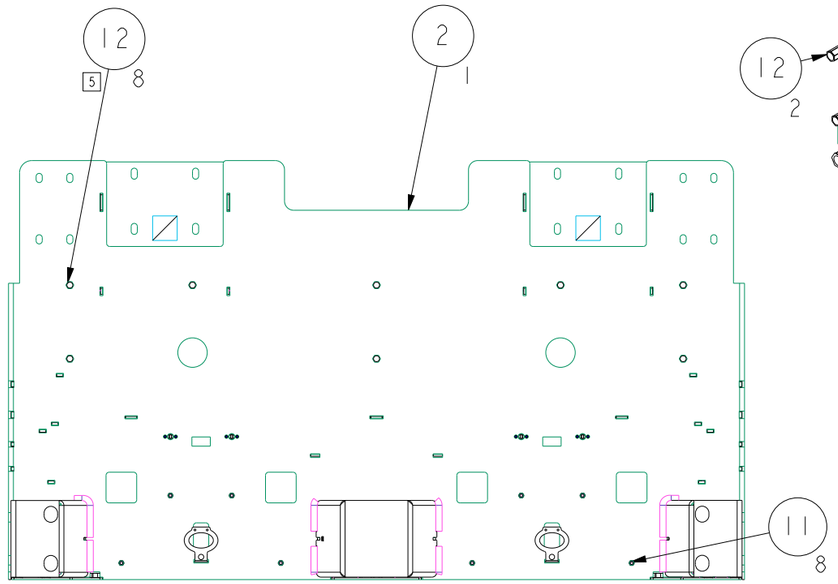
3. FINISHED PRODUCTS: ALL EDGES MUST CONFORM TO UL1439

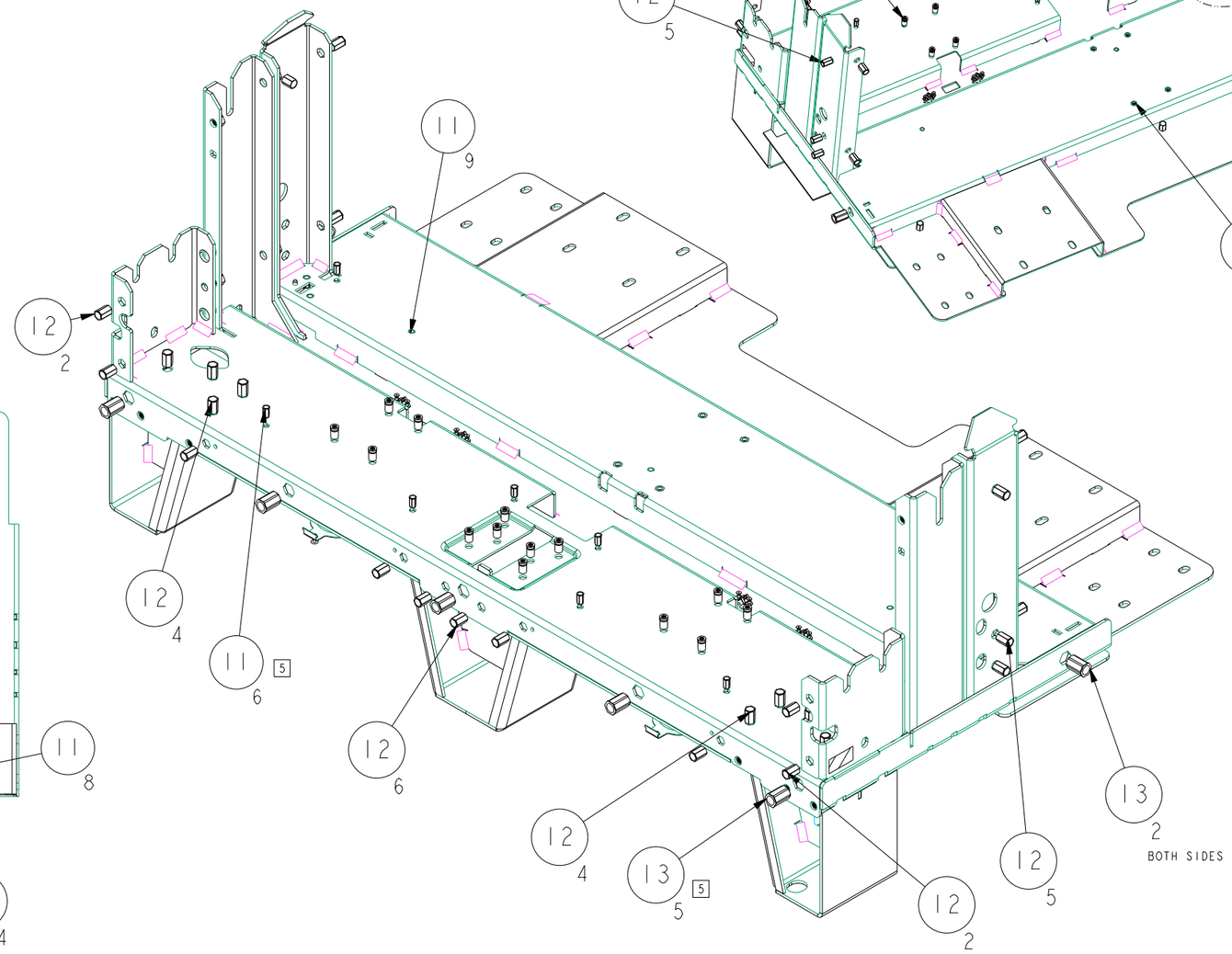
4. ALL FASTENERS USED IN THE ASSEMBLY OF THIS DESIGN SHALL BE INSTALLED TO MANUFACTURERS SPECIFICATION

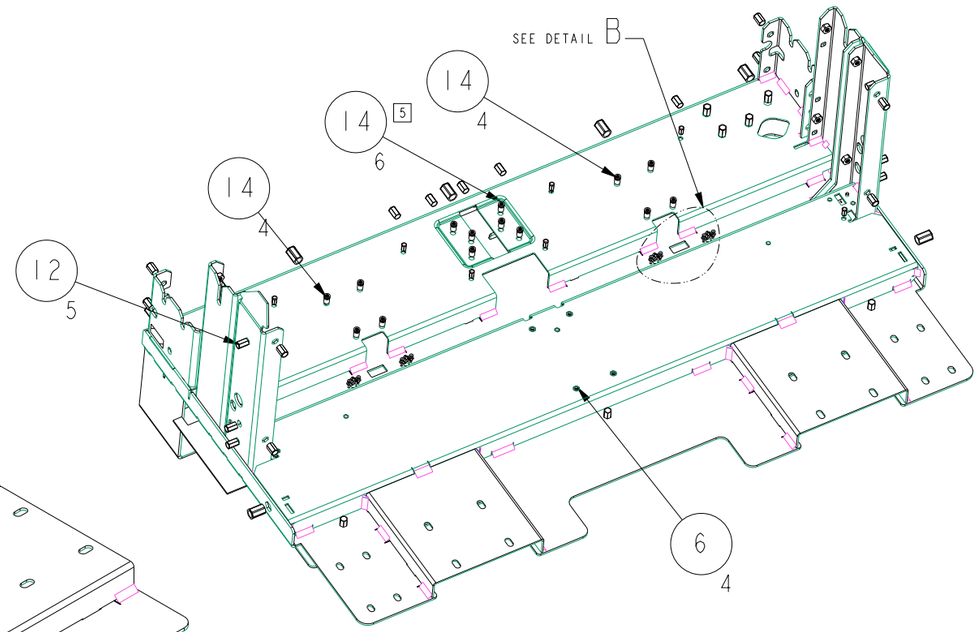
[5] INSERTS TO BE INSTALLED I.A.W. MANUFACTURERS INSTRUCTIONS

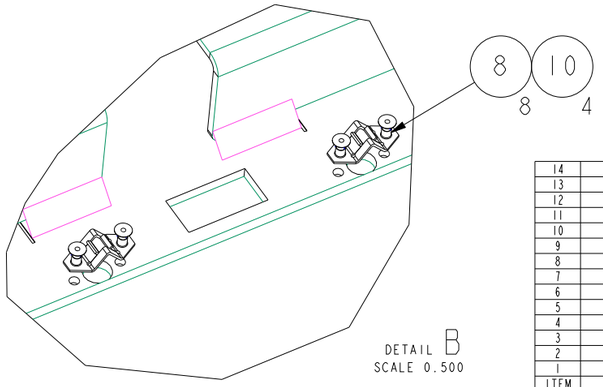
6. REFERENCE DRAWINGS: Na

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	29/09/25	J.G.	









DETAIL B
SCALE 0.500

ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
14	14	T.S.F. NUTSERT BHOFF 34367060045 M6	432451	34367060045
13	7	T.S.F. HEX THRU B-HOFF 34341120040 M12	405069	34341120040
12	36	T.S.F. HEX B-HOFF 34341080060 +THK M8	405075	34341080060
11	23	T.S.F. HEX B-HOFF 34341050055 M5	405064	34341050055
10	4	SOCKET FOR BALL FIXING	405026	BSC-145-031-STL-Z
9	8	SCREW/17046/M5X12/TORX/T25	248273	248273
8	8	RIVET,BLIND,1/8''DIA.CSKHD.OPEN.STEEL.Z/C	405091	405091
7	2	RING BORC DEPLOY PULL PNT	402910	C37400_PNT
6	4	M6 HEXSERT	239283	34341060030
5	1	GASKET BASE FULL ASSEMBLY ASM	402912	C37194_CLOSED
4	2	FIXING FIR TREE FOR 3.2MM HOLE	405021	FTP008
3	8	FASTENER SCREW SCK CAP CSK HD M8x20x1.25p ISO 10642 / DIN 7991	431526	C30088
2	1	BASETRAY REAR SECTION PNT	402872	C36443_PNT
1	1	BASE UNDERPLATE PNT	402875	C37082_PNT

BILL OF MATERIALS FOR BASETRAY REAR SECTION ASM PART NO. 402871

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 70.6 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.15 @ A3

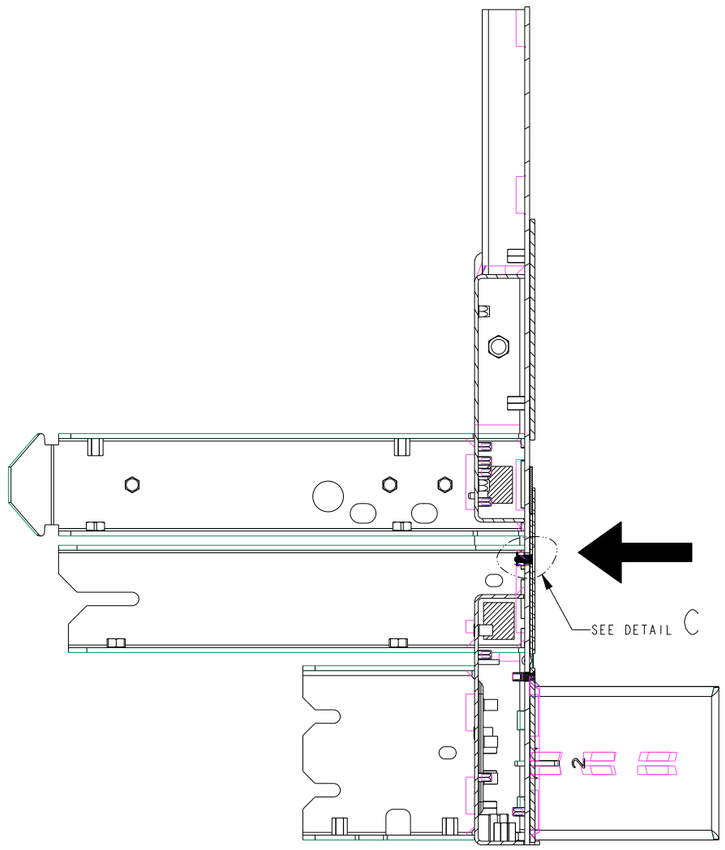
MATERIAL [.1] THK'

DESCRIPTION AQUATRON META

BASETRAY REAR SECTION ASM

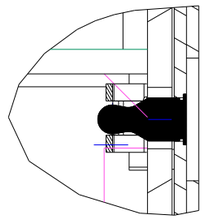
DWG No C36441

A

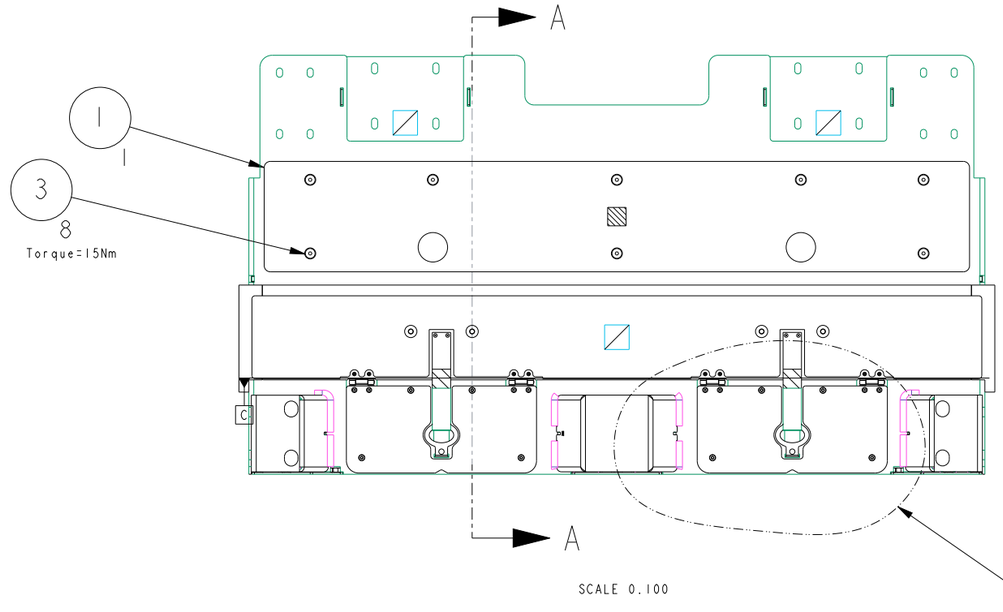


SECTION A - A
SCALE 0.200

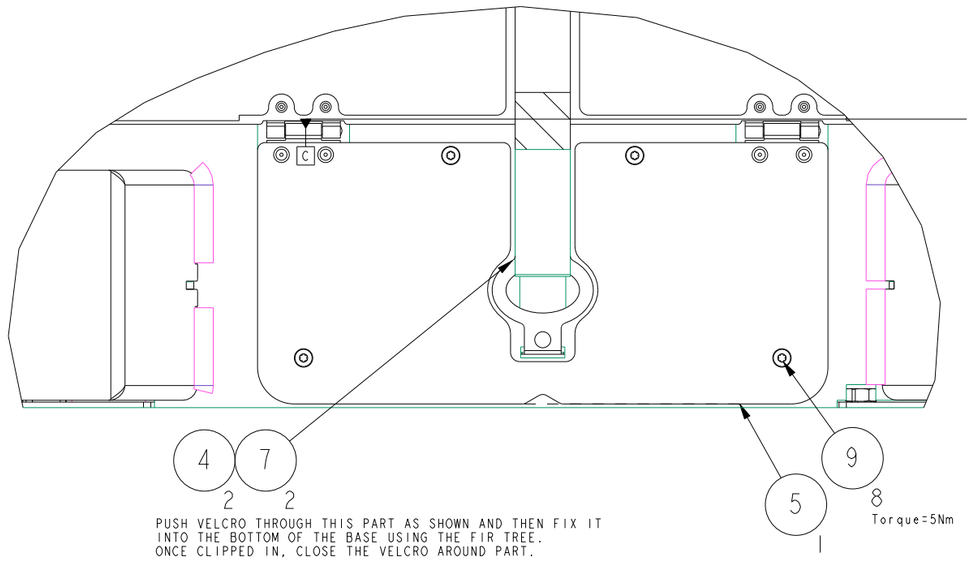
ONCE ASSEMBLED, PUSH THE HINGED PART UP UNTIL THE BALL SHAPED PEM HAS CLIPPED INTO THE SOCKET



DETAIL C
SCALE 1.000



SCALE 0.100



PUSH VELCRO THROUGH THIS PART AS SHOWN AND THEN FIX IT INTO THE BOTTOM OF THE BASE USING THE FIR TREE. ONCE CLIPPED IN, CLOSE THE VELCRO AROUND PART.

DETAIL A
SCALE 0.300
(TWO POSITIONS)

SCALE 0.10 @ A3	
MATERIAL	
DESCRIPTION AQUATRON	META
BASETRAY REAR SECTION ASM	
DWG No C36441	ISS. A
Cont'd	
DRAWING SHEET 2 OF 2	